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Drilling operation: When we need a circular hole in a workpiece of any size there, we can use drilling operation, by a drilling operation you can form any size of holes in a workpiece. Although you can use a lathe for drilling operation too, drill machine is an appropriate machine to do holes in a workpiece. The cutting tool we used for this type of operation is drill bit. A drill bit is a multipoint rotary cutting tool which helps to remove material from a workpiece.